

# Options for the Makeup Water

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## 1 Conversion Factors

|                                  |                                |
|----------------------------------|--------------------------------|
| Water inside the PSUP            | 1700 tonnes                    |
| Water outside the PSUP           | 5300 tonnes                    |
| Recirculation rate               | 132 liters/min continuous      |
| Turnaround time inside the PSUP  | 9 days                         |
| Turnaround time outside the PSUP | 28 days                        |
| INCO water                       | 0.4 pCi/liter (=7000 Rn/liter) |

Water at  $1 \times 10^{-14}$  gU/g has 60  $^{222}\text{Rn}$  per tonne or 0.06 Rn/liter

|                        |           |
|------------------------|-----------|
| Storage time Factor 10 | 12.6 days |
| Factor 50              | 21.4 days |
| Factor 100             | 25.2 days |

## 2 Radon Load and Recirculation Degassing

It is estimated that at worst there will be about 0.4 radon per liter inside the PSUP. The biggest uncertainty is the  $0.4 \mu\text{g}/\text{cm}^2$  estimate in the level which dust can be cleaned to.

It is estimated that at best there is 2 Rn/liter outside of the PSUP. The largest uncertainty is how much dust will be left on the surfaces. Refer to SNO-STR-92-016 for more details on the estimates.

The ratio of radon outside to inside is  $2/0.4 = 5$  at best. If the radon is a factor of 10 higher in the outside and one-tenth lower inside the PSUP then this ratio is 500. Hence we probably need a 99% degasser in the recirculation loop so that water returning inside the PSUP does not have more radon than is already there.



## 4 Where to Put Back the Makeup Water

### 4.1 Straight to the outside of PSUP

The 5300 tonnes of water outside the PSUP is at best 2 Rn/ℓ which means a total of  $1.1 \times 10^7$  radon. Putting in 310 to 500 liters of makeup a day means injecting  $2.2 \times 10^6$  radon in a localized volume which would then mix gradually into the 5300 tonnes.

The makeup rate to recirculation rate is 1 to 377—600. The Rn per liter of water outside the PSUP to the Rn per liter in the makeup water is 1:7000. Hence a single degas of the makeup water is in all likelihood required.

We will need a holding tank on the makeup water for level control purposes. This leads us to the case below (Section 4.2).

### 4.2 Store in a holding tank and pump to the outside of the PSUP

Assume the volume of the holding tank is 10 tonnes and the amount of makeup required is 500 liters per day. The makeup water is at 0.4 pCi/ℓ or 7000 Rn/liter. We determine the radon in the holding tank as follows:

If we start with 10 tonnes, then after  $t$  days there will be  $(10,000 - 500t)$  liters left and the number of radon in this remainder is

$$(10000 - 500t)(7000)2^{-t/3.8}$$

We top the tank with  $500t$  liters of makeup with 7000 Rn/ℓ which has  $7000 \times 500t$  radon.

Therefore the total number of radon in the 10 tonnes of water is

$$(10000 - 500t)(7000)2^{-t/3.8} + (7000)(500t).$$

This function has a minimum at about  $t=7$  days of  $3.7 \times 10^7$  atoms in 10000 liters. Hence the minimum amount of radon in the just filled holding tank is  $3.7 \times 10^7 / 10000 = 3700$  Rn per liter.

After another  $t=7$  days, there will be  $(10,000 - 500t)$  liters left and the number of radon in this remainder is

$$(10000 - 500t)(3700)2^{-t/3.8}$$

We again top the tank with  $500t$  liters of makeup which has  $7000 \times 500t$  radon.

Therefore the total number of radon in the 10 tonnes of water is

$$(10000-500t)(3700)2^{-t/3.8} + (7000)(500t)$$

which works out to 3100 Rn/ℓ.

Continuing this series, it can be shown that the lowest value reached will be  $(7000 \times 500 \times 7 / 10000) = 2500$  Rn/ℓ.

Based on the considerations in the previous case (Section 4.1), this makeup water in all likelihood needs a single degas before it can be put outside the PSUP. The holding tank only wins us a factor of  $7000/2500 = 2.8$ , but we need it in any case for level control and unexpected level upset conditions.

### 4.3 Store in a 10 tonne tank and put into the recirculation loop

Based on the case above (Section 4.2), makeup water put into the recirculation loop will have at least 2500 Rn/ℓ. The recirculation 99% degasser would bring the makeup water down to  $2500/100 = 25$  Rn/ℓ. With a makeup rate of 500 liter/day this gives  $1.3 \times 10^4$  radon per day.

The recirculation rate is 132 liters/min or  $1.9 \times 10^5$  liters/day. The radon level of the water put back into the inside of the PSUP would be  $([1 - 10 \text{ Rn/liter}]/100) \times (1.9 \times 10^5) = 3800$  to 38000 Rn. These radon combined with the makeup water radon can be compared to 1700 tonnes of water with at most 0.4 Rn/liter or a total of  $6.8 \times 10^5$  radon.

We conclude that for this case the 99% recirculation degasser is probably sufficient to allow makeup water to be put into the recirculation loop. Space for a second degasser should be left in should the single degasser not approach 99% efficiency and/or the radon load outside the PSUP be higher than expected.